



SECTION A-A

MATL:  
STEEL-4340  
HARDNESS · R<sub>c</sub> · 29-32

NEXT ASSY D-321



McCARTNEY MFG. CO.  
BAXTER SPRINGS KANSAS

PISTON COLLAR

UNLESS OTHERWISE SPECIFIED  
TOLERANCE: FRACTIONS ± 1/64, DECIMALS ± .005  
BREAK SHARP CORNERS AND EDGES ALL OVER.  
SURFACE FINISH ALL OVER.

REV. A	REF. No.	REV. A	REF. No.
REV. B	REF. No.	REV. B	REF. No.
REV. C	REF. No.	REV. C	REF. No.

SCALE FULL SIZE	DATE 8-6-63
MATL NOTED	DWG. KV.
PART No.	APPRD. O.K. H.T.H. 9-23-63
CATALOG No.	DWG. No. C-544